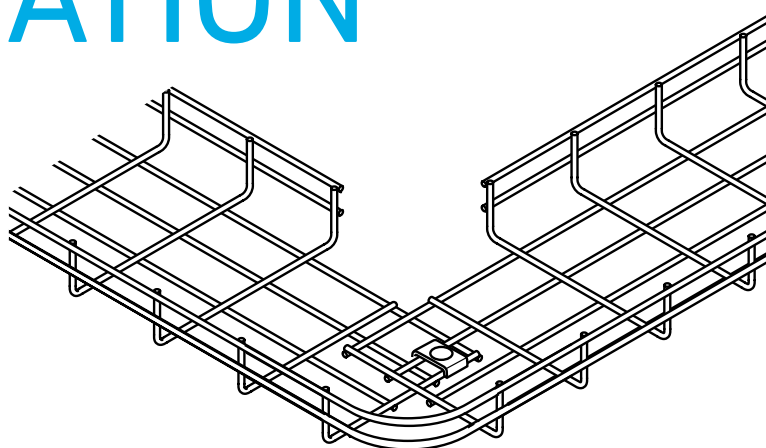
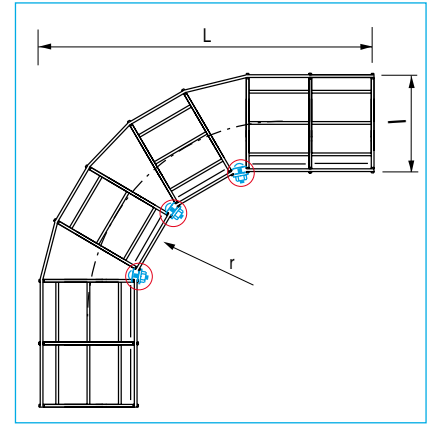
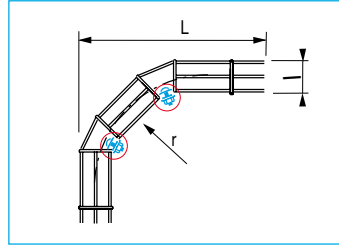
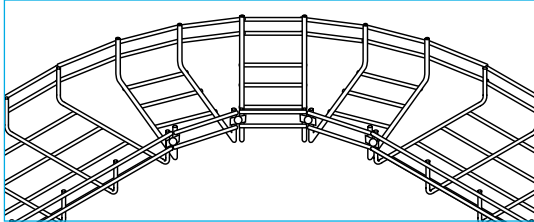
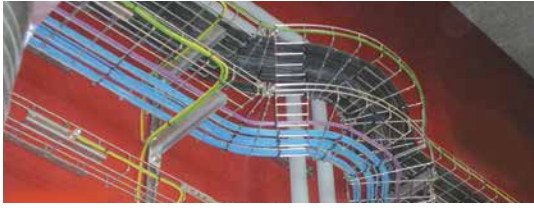


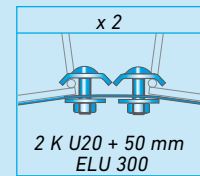
MESH TRAY ASSEMBLY INFORMATION



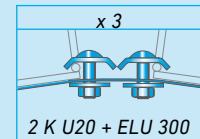
Large radius bends	p. 276
Small radius bends	p. 277
Small radius tees and crosses	p. 279
Reductions and vertical bends	p. 281

LARGE RADIUS BEND


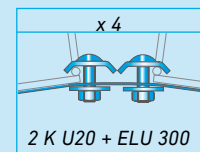
W mm	internal r mm	L mm
50	-	-



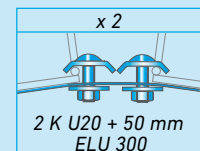
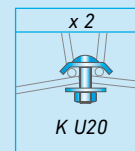
100	230	530
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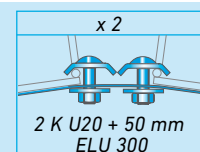
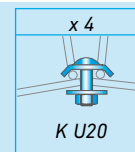
150	300	650
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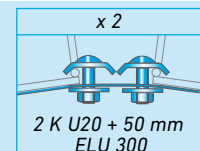
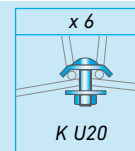
200	260	660
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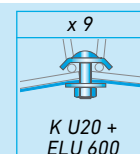
300	440	940
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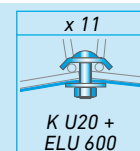
400	460	1060
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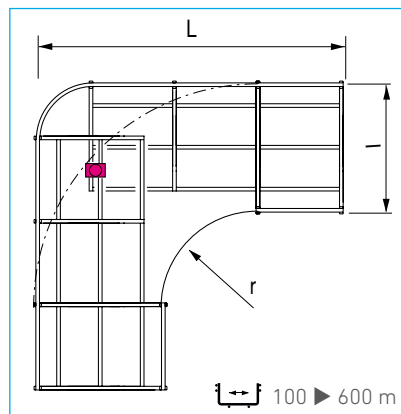
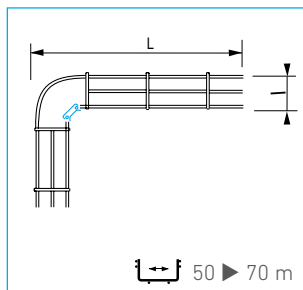
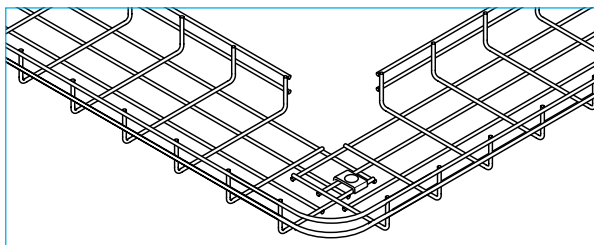


500	610	1310
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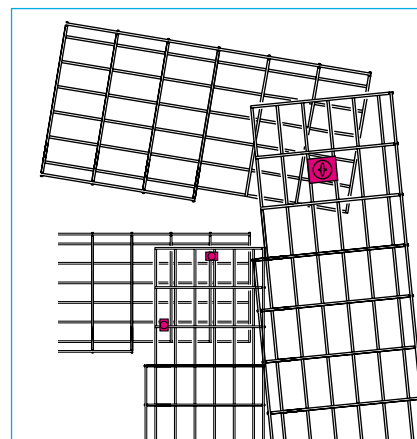
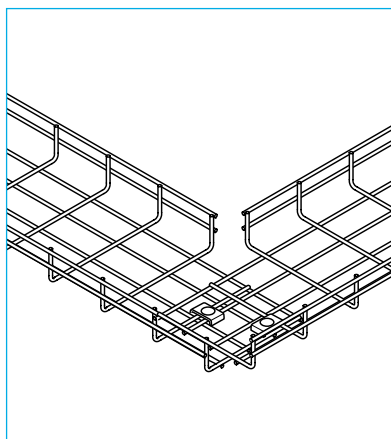
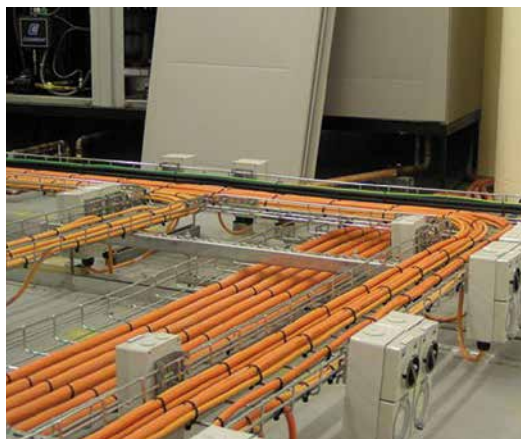


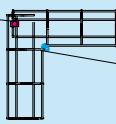
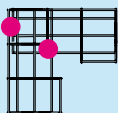
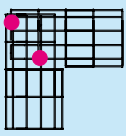
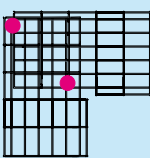
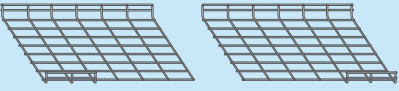
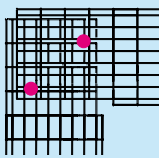
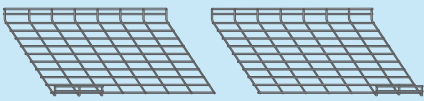
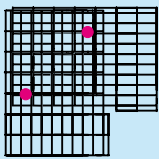
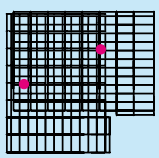
600	570	1370
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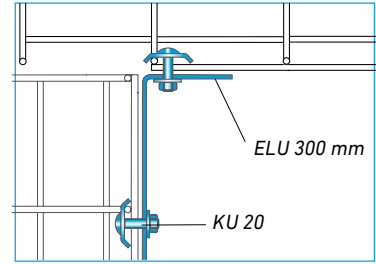
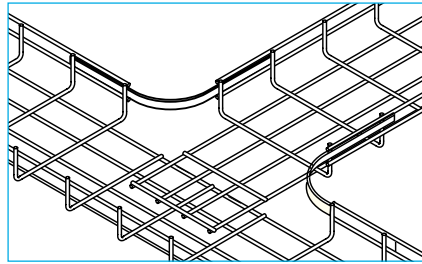
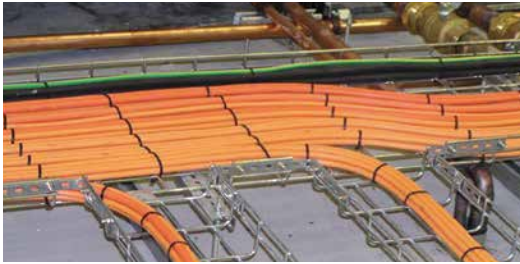


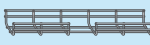
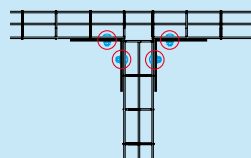
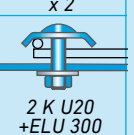
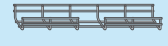
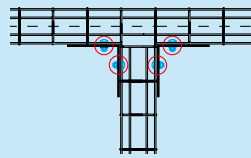
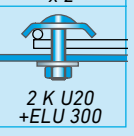
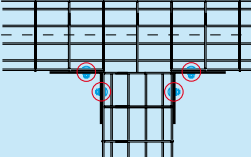
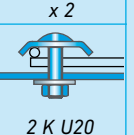
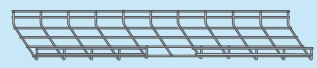
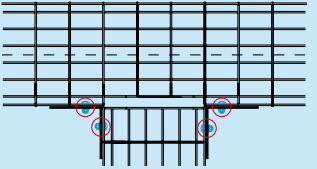
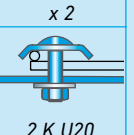
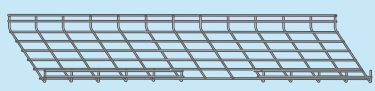
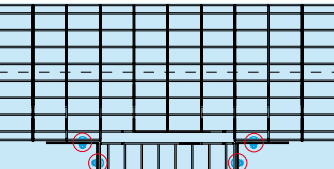
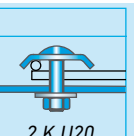
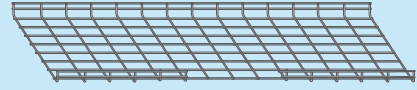
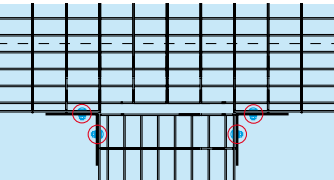
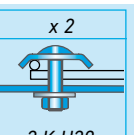
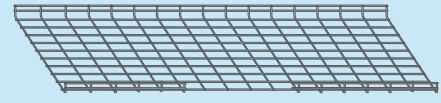
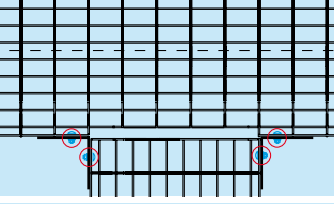
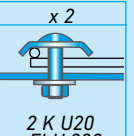
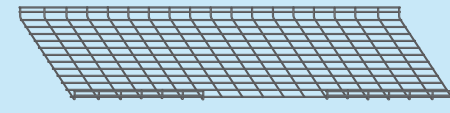
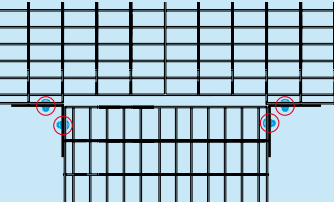
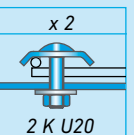
SMALL RADIUS BENDS


W mm	KU20/UA	r mm			
50	1	-			x 1 K U20 / UA / AKT
100	1	35			x 1 K U20 / UA
150	1	110			x 1 2 U 40 + TRCC 6 x 20
200	1	120			x 1 2 U 40 + TRCC 6 x 20
300	1	120			x 1 2 U 40 + TRCC 6 x 20
400	2	120			x 1 2 U 40 + TRCC 6 x 20
500	2	120			x 1 2 U 40 + TRCC 6 x 20
600	2	120			x 1 2 U 40 + TRCC 6 x 20

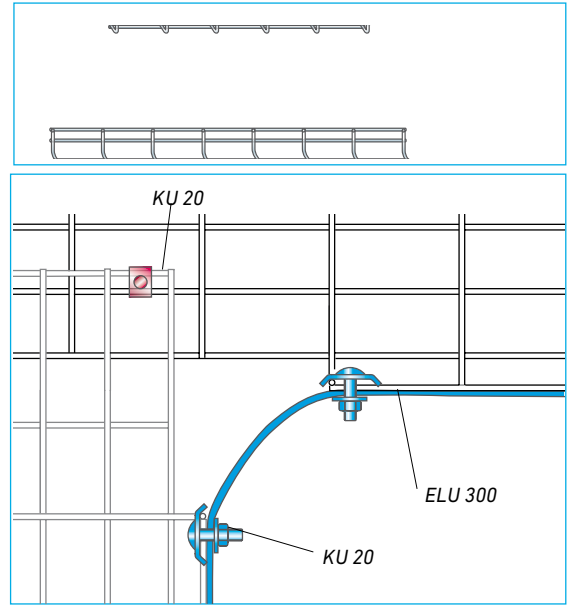
SMALL RADIUS BENDS


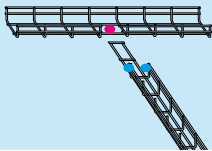
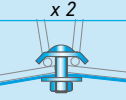
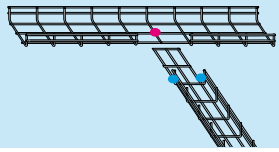
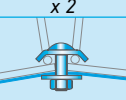
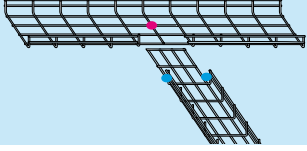
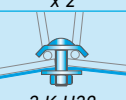
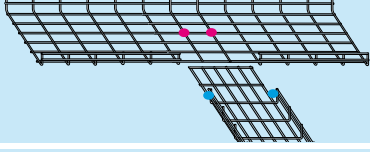
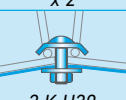
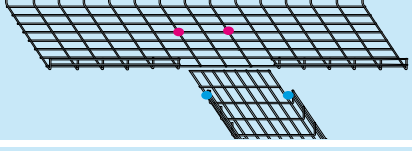
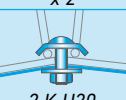
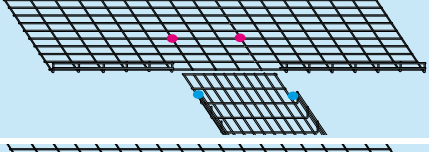
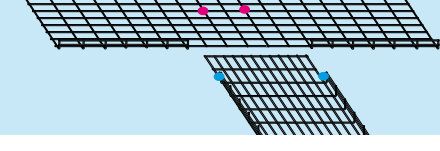
W mm					
100	1	1		x 1  K U20-U30  x 1  K U20 / UA / K U20-U30	
150	2	2		 x 2  K U20 / UA / K U20-U30	
200	2	2		 x 2  K U20 / UA / K U20-U30	
300	2	2		 x 2  K U20 / UA / K U20-U30	
400	2	2		 x 2  K U20 / UA / K U20-U30	
500	2	2		 x 2  K U20 / UA / K U20-U30	
600	2	2		 x 2  K U20 / UA / K U20-U30	

SMALL RADIUS TEES AND CROSSES


W mm 50			 x 2 2 K U20 +ELU 300
100			 x 2 2 K U20 +ELU 300
150			 x 2 2 K U20 +ELU 300
200			 x 2 2 K U20 +ELU 300
300			 x 2 2 K U20 +ELU 300
400			 x 2 2 K U20 +ELU 300
500			 x 2 2 K U20 +ELU 300
600			 x 2 2 K U20 +ELU 300

For crosses, double the quantities

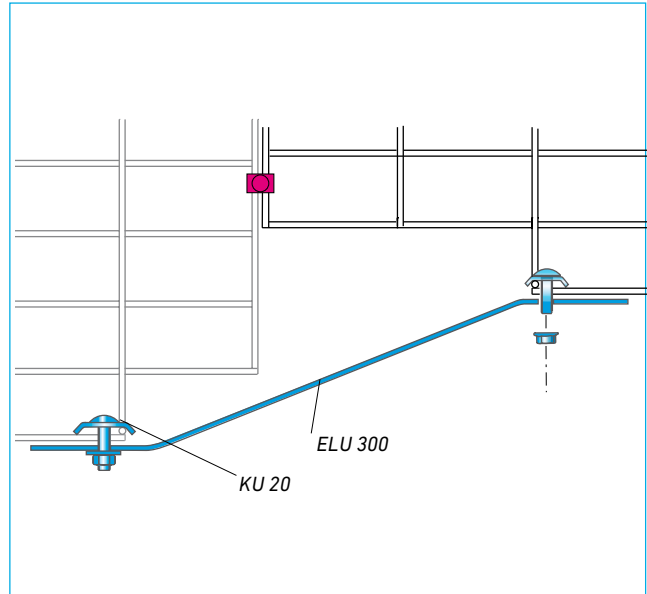
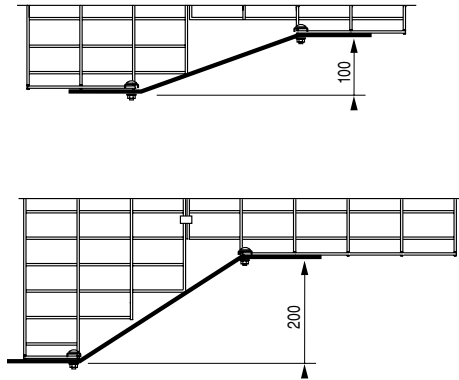
SMALL RADIUS TEES AND CROSSES


W mm 100		x 2  2 K U20 +ELU 300	x 1  K U20 / UA / K U20-U30
150		x 2  2 K U20 +ELU 300	x 1  K U20 / UA / K U20-U30
200		x 2  2 K U20 +ELU 300	x 1  K U20 / UA / K U20-U30
300		x 2  2 K U20 +ELU 300	x 2  K U20 / UA / K U20-U30
400		x 2  2 K U20 +ELU 300	x 2  K U20 / UA / K U20-U30
500		x 2  2 K U20 +ELU 300	x 2  K U20 / UA / K U20-U30
600		x 2  2 K U20 +ELU 300	x 2  K U20 / UA / K U20-U30

For crosses, double the quantities

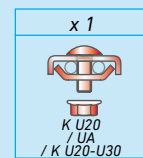
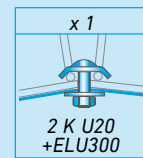
REDUCTIONS, VERTICAL BENDS

REDUCTION

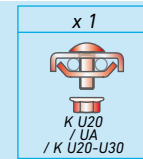
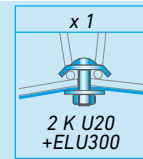
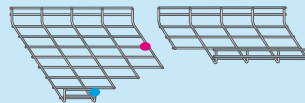


mm

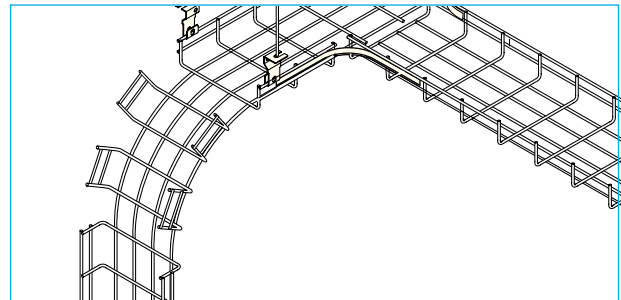
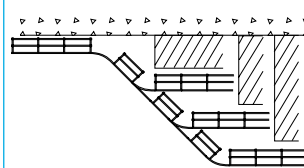
100



200



VERTICAL BENDS



INSIDE/OUTSIDE VERTICAL BENDS – adjustable on site

