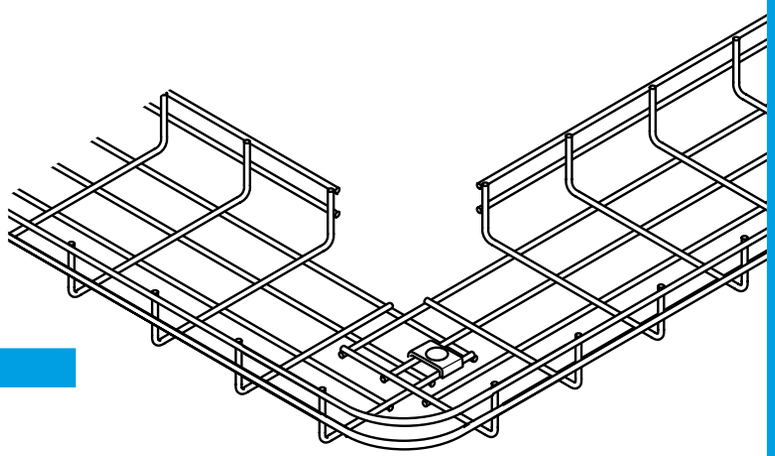
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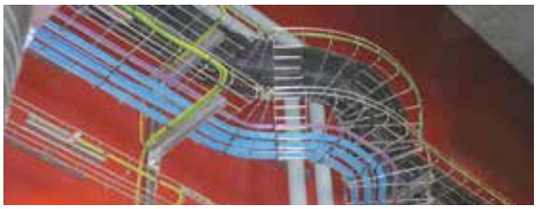
Virages grand rayon ..... p. 258

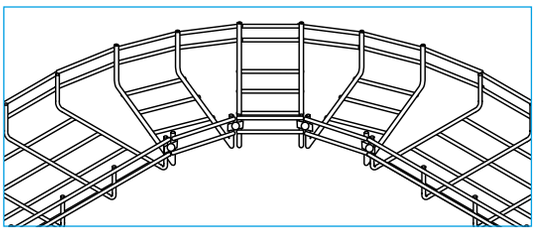
Virages petit rayon ..... p. 259

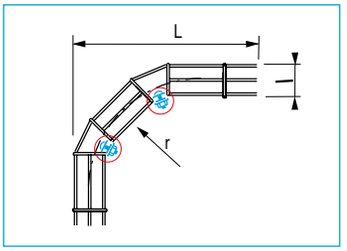
Tés et croix petit rayon ..... p. 262

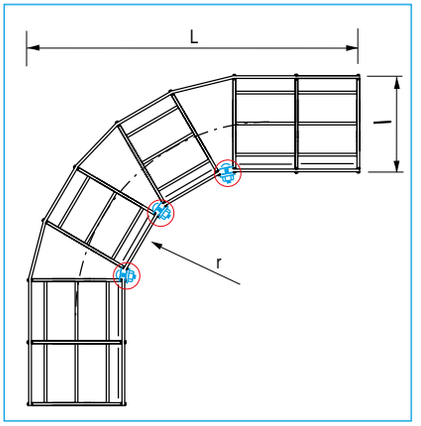
Réduction de section, changement de plan ..... p. 263

VIRAGES GRAND RAYON





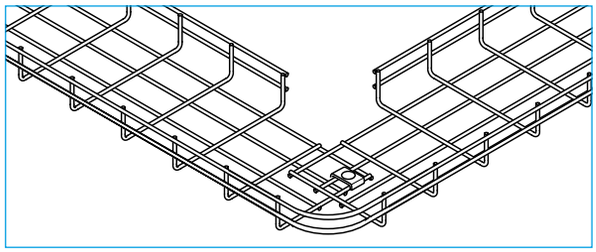


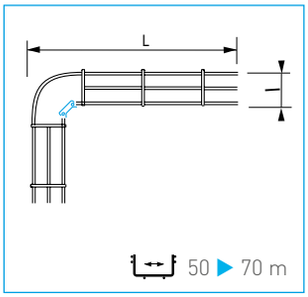


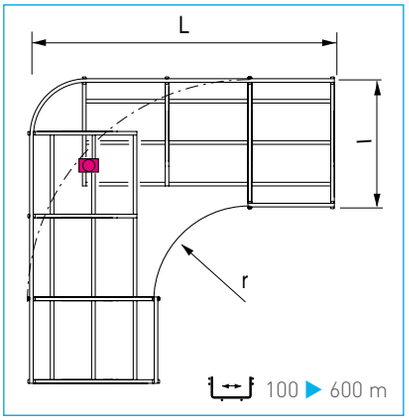
l mm	r intérieur mm	L mm		
50	-	-		x 2 : 2 K U20 + 50 mm de ELU 300
100	230	530		x 3 : 2 K U20 + ELU 300
150	300	650		x 4 : 2 K U20 + ELU 300
200	260	660		x 2 : K U20 ; x 2 : 2 K U20 + 50 mm de ELU 300
300	440	940		x 4 : K U20 ; x 2 : 2 K U20 + 50 mm de ELU 300
400	460	1060		x 6 : K U20 ; x 2 : 2 K U20 + 50 mm de ELU 300
500	610	1310		x 9 : K U20 + ELU 600
600	570	1370		x 11 : K U20 + ELU 600

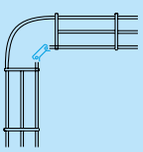
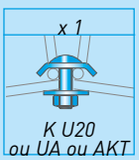
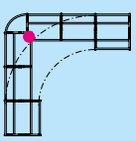
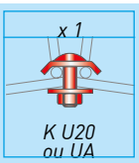
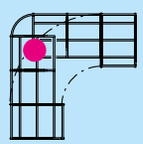
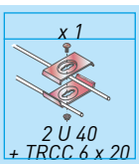
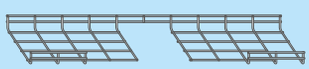
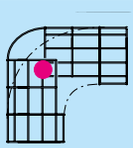
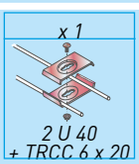
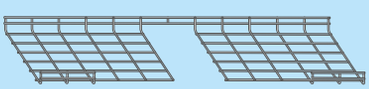
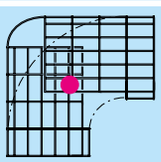
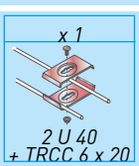
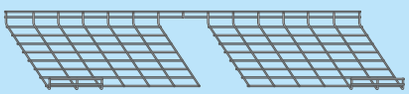
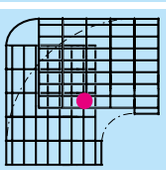
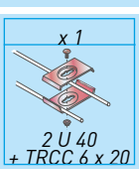
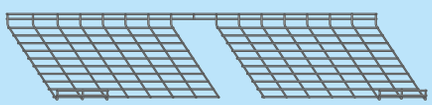
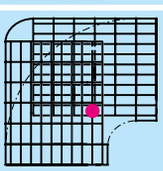
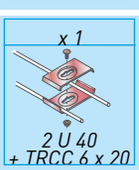
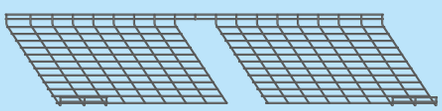
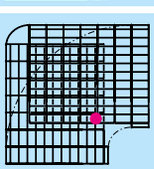
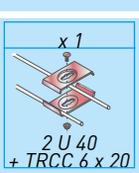
VIRAGES PETIT RAYON





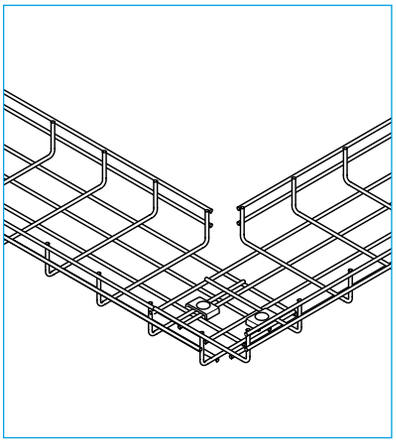


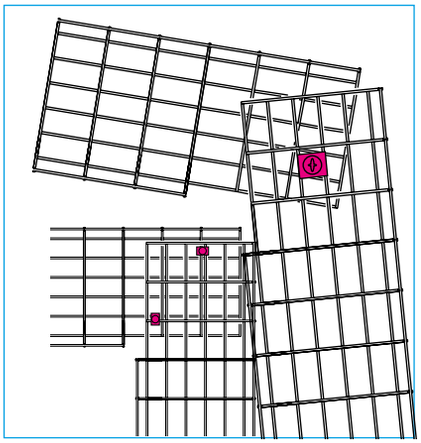


l mm	KIT RAPIDE U20 ou UA	r mm			
50	1	-			 x 1 K U20 ou UA ou AKT
100	1	35			 x 1 K U20 ou UA
150	1	110			 x 1 2 U 40 + TRCC 6 x 20
200	1	120			 x 1 2 U 40 + TRCC 6 x 20
300	1	120			 x 1 2 U 40 + TRCC 6 x 20
400	2	120			 x 1 2 U 40 + TRCC 6 x 20
500	2	120			 x 1 2 U 40 + TRCC 6 x 20
600	2	120			 x 1 2 U 40 + TRCC 6 x 20

VIRAGES PETIT RAYON

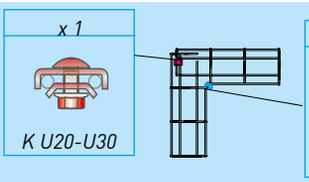




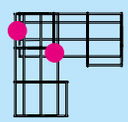


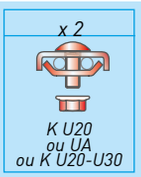
l mm		
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150	2	2
200	2	2
300	2	2
400	2	2
500	2	2
600	2	2



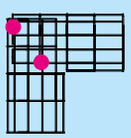


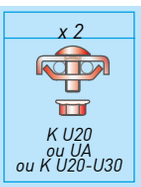




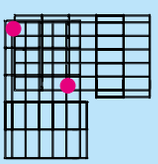


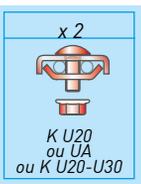


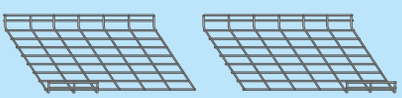


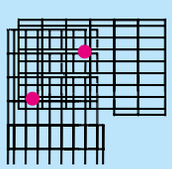


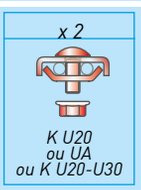


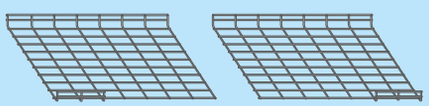


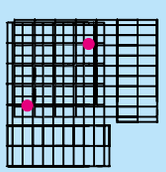


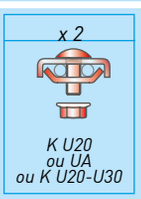


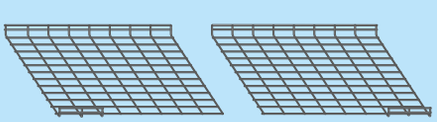


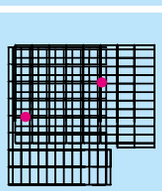


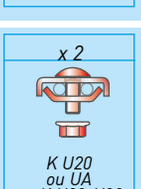




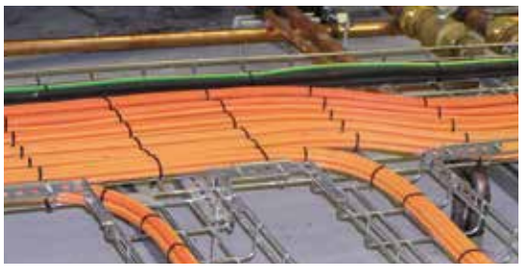


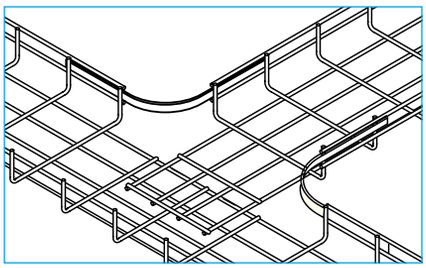


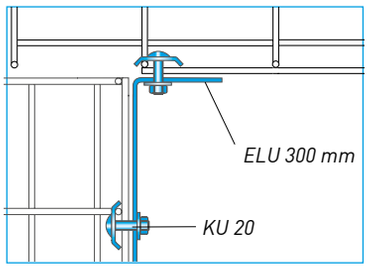


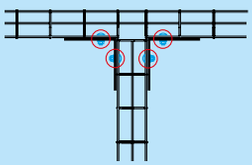
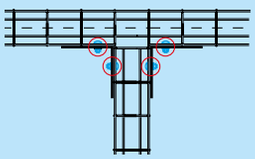
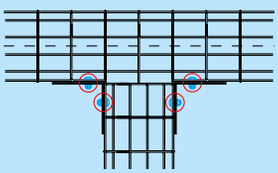
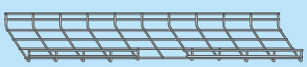
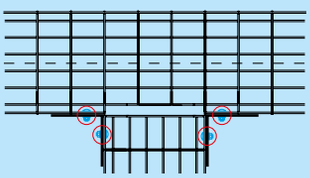
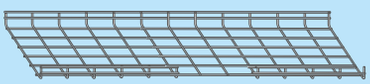
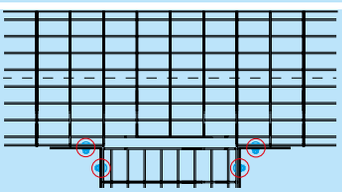
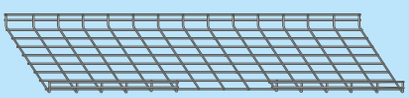
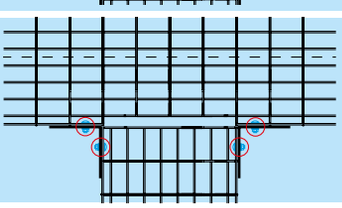
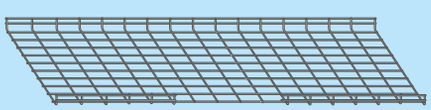
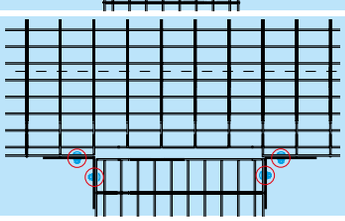
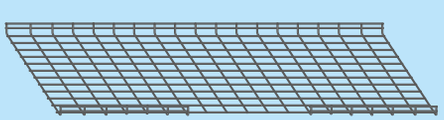
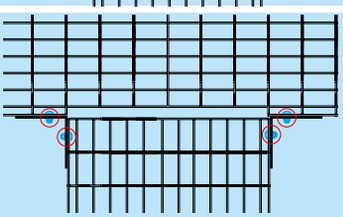


TES ET CROIX PETIT RAYON





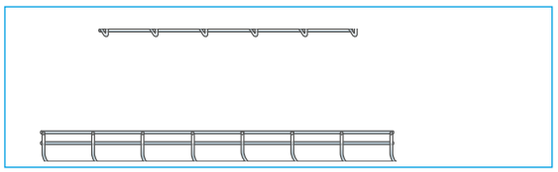


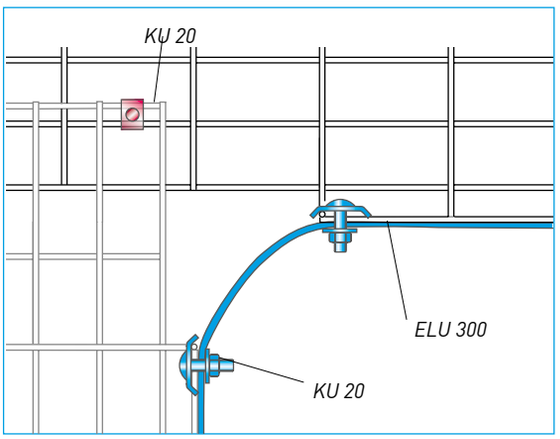
l mm			
50			x 2 2 K U20 +ELU 300
100			x 2 2 K U20 +ELU 300
150			x 2 2 K U20 +ELU 300
200			x 2 2 K U20 +ELU 300
300			2 K U20 +ELU 300
400			x 2 2 K U20 +ELU 300
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600			x 2 2 K U20 +ELU 300

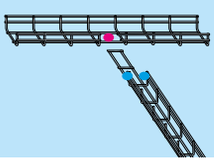
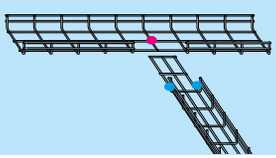
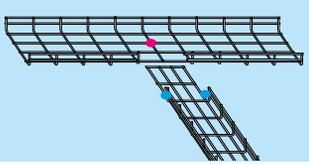
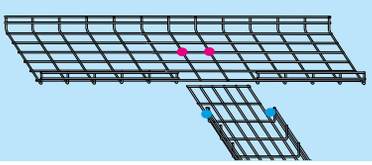
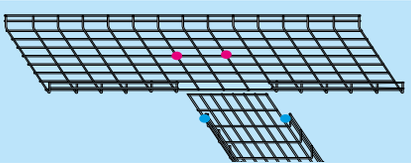
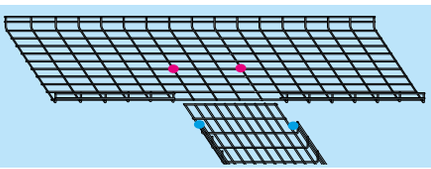
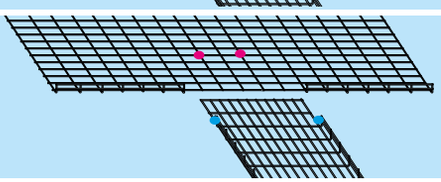
Pour les Croix, doubler les quantités

TES ET CROIX PETIT RAYON





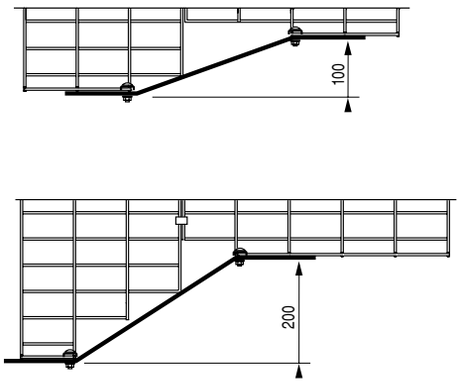


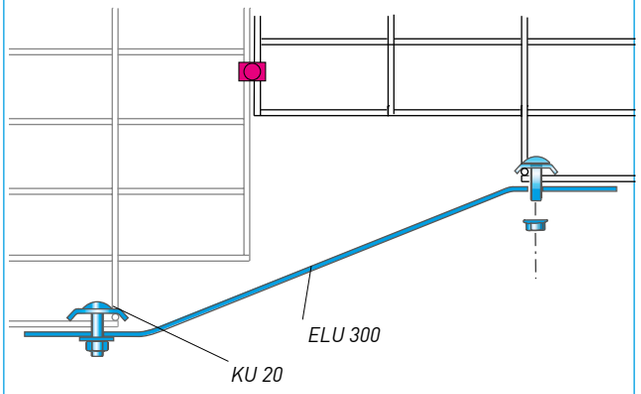
l mm			
100		x 2 — 2 K U20 +ELU 300	x 1 — K U20 ou UA ou K U20-U30
150		x 2 — 2 K U20 +ELU 300	x 1
200		x 2 — 2 K U20 +ELU 300	x 1 — K U20 ou UA ou K U20-U30
300		x 2 — 2 K U20 +ELU 300	x 2 — K U20 ou UA ou K U20-U30
400		x 2 — 2 K U20 +ELU 300	x 2 — K U20 ou UA ou K U20-U30
500		x 2 — 2 K U20 +ELU 300	x 2 — K U20 ou UA ou K U20-U30
600		x 2 — 2 K U20 +ELU 300	x 2 — K U20 ou UA ou K U20-U30

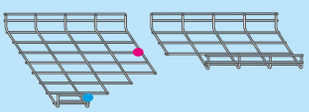
Pour les Croix, doubler les quantités

REDUCTION DE SECTION, CHANGEMENT DE PLAN

REDUCTION DE SECTION

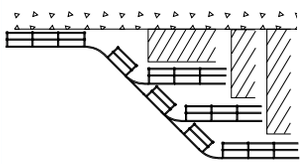


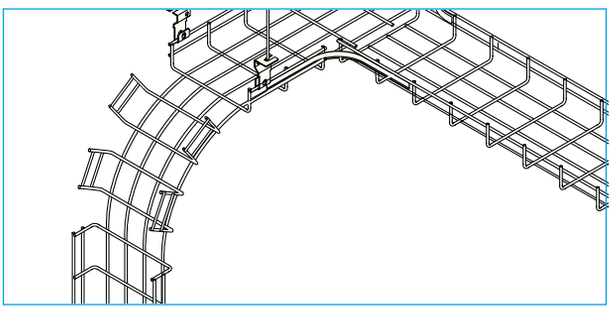


mm			
100		x 1 2 K U20 +ELU300	x 1 K U20 ou UA ou K U20-U30
200		x 1 2 K U20 +ELU300	x 1 K U20 ou UA ou K U20-U30



VIRAGES VERTICAUX CHANGEMENT DE PLAN





VIRAGES VERTICAUX INTERIEUR / EXTERIEUR - CHANGEMENT DE PLAN ajustable sur chantier

